

28H38

For deep bottle finish

**DIMENSIONS / TOLERANCES (mm)** 

Revision 28.06.2019

Closures dimensions are adapted to bottle finishes made in accordance with **DIN 6094 - 7** 

### MATERIALS

ALUMINIUM

Special aluminium according to DIN EN 541

Alloy: Temper : Thickness (mm): Tensile strength N/mm2

8011A H14 0,22 ± 0,010 110-150

#### **VARNISH SPECIFICATION**

#### INSIDE

Product description: Adhesive coating corresponds to EC regulation 1895/2005 for contact with food.

#### OUTSIDE

Product description: Base coating, printing inks if printed and overprint varnish.

#### **CLOSING CONDITIONS INFORMATIONAL ONLY**

TOP HEAD FORCE	1050 N - 1200 N
SIDE FORCE THREAD ROLLER	90 – 110 N
SIDE FORCE SKIRT ROLLER	70 – 100 N
REMOVAL TORQUE	0.8 – 1.60 Nm

#### USE

Sealing: No leakage with bottle in horizontal position for 24 hours at 20° C

#### LINERS

 POLESPAN PE2 - plastic lining material with following characteristics:

 Composition: foary LDPE polyethylene between two layers of dense

 polyethylene

 Density:
 350 kg/m3 ;

 Thickness:
 1.8 mm +/- 0.2 mm ;

 Diameter:
 27.6 mm +/- 0.2 mm ;

#### NOTES DECORATION

Design sent by client or made by manufacturer and approved by customer. Not more than 1mm deviation of lithography from center of top of closure.

#### APPLICATION

Lining is suitable for glass bottles, containing low or high alcoholic drinks, whose alcoholic content is no more than 50%.

### **STANDARD DELIVERY CONDITIONS**

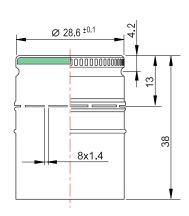
#### PACKAGING

Type: Closures are packed in HDPE bags for food stuffs and carton boxes.Dimensions (mm):600 x 400 x 355Volume (m3):0,0852Closures per box:2 000Boxes per pallet:24Closures per pallet:48 400

### **STORAGE AND USAGE**

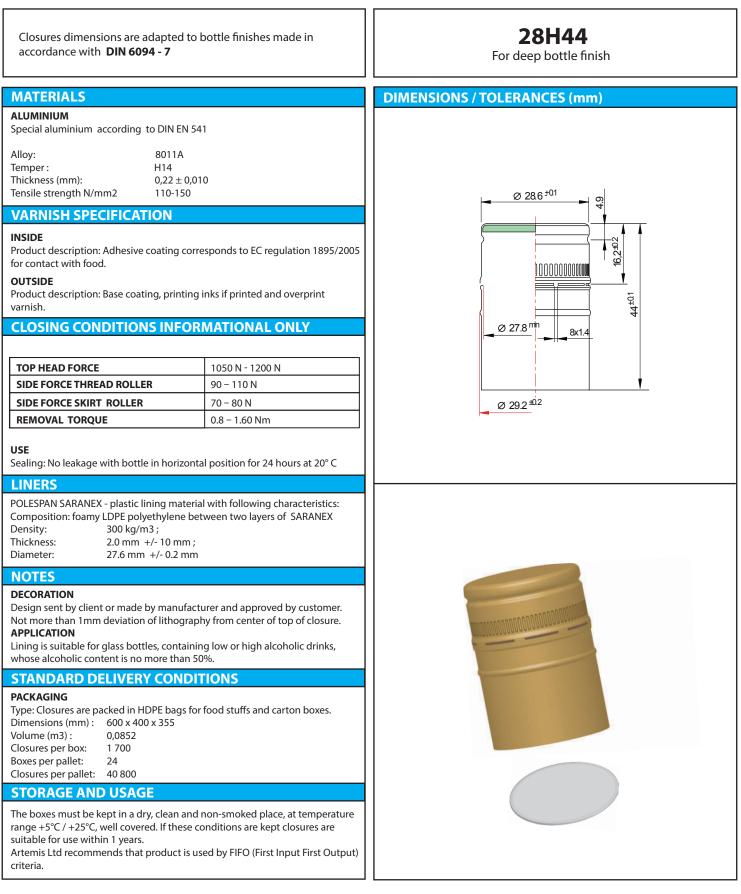
The boxes must be kept in a dry, clean and non-smoked place, at temperature range  $+5^{\circ}C / +25^{\circ}C$ , well covered. If these conditions are kept closures are suitable for use with in 1 years. Artemic Ltd recommends that product is used by ELEO (First Input First Output)

Artemis Ltd recommends that product is used by FIFO (First Input First Output) criteria.





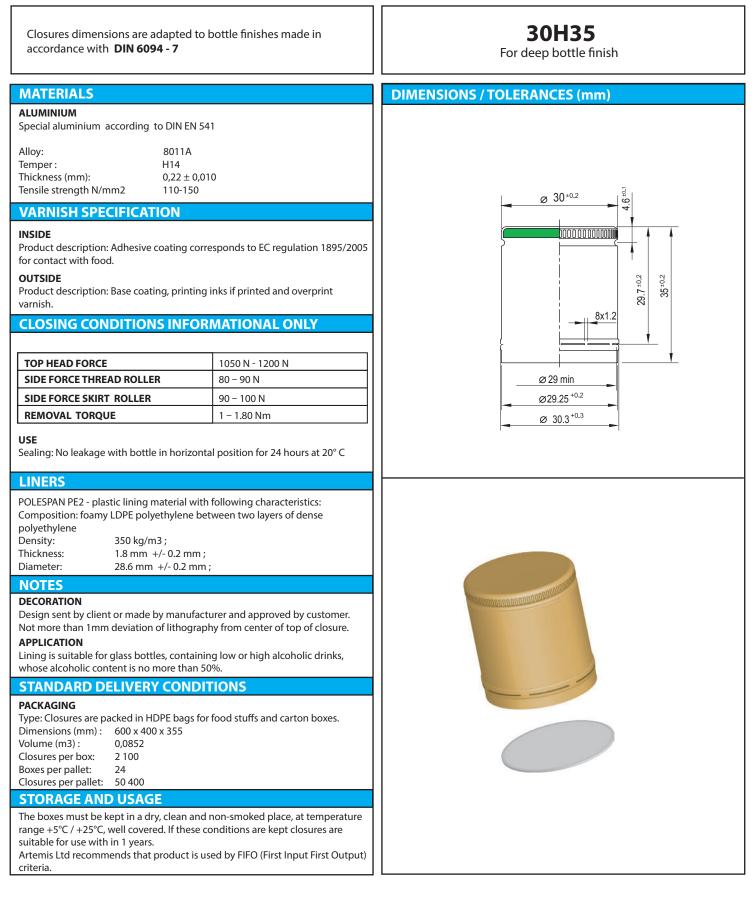






	Revision 28.06.201
Closures dimensions are adapted to bottle finishes made in accordance with <b>DIN 6094 - 7</b>	<b>28H44</b> For deep bottle finish
MATERIALS	DIMENSIONS / TOLERANCES (mm)
ALUMINIUMSpecial aluminium according to DIN EN 541Alloy:8011ATemper :H14Thickness (mm):0,22 ± 0,010Tensile strength N/mm2110-150	Ø 28.6 ±0.1
VARNISH SPECIFICATION	
INSIDE Product description: Adhesive coating corresponds to EC regulation for contact with food. OUTSIDE Product description: Base coating, printing inks if printed and overp varnish. CLOSING CONDITIONS INFORMATIONAL ONLY	
<b>TOP HEAD FORCE</b> 1050 N - 1200 N	
SIDE FORCE THREAD ROLLER 90 – 110 N	
SIDE FORCE SKIRT ROLLER         70 - 80 N           REMOVAL TORQUE         0.8 - 1.60 Nm	Ø 29 2 ±0.2
USE Sealing: No leakage with bottle in horizontal position for 24 hours a LINERS POLESPAN PE2 - plastic lining material with following characteristic Composition: foamy LDPE polyethylene between two layers of dens polyethylene Density: 350 kg/m3 ; Thickness: 1.8 mm +/- 0.2 mm ; Diameter: 27.6 mm +/- 0.2 mm ;	
NOTES	
<b>DECORATION</b> Design sent by client or made by manufacturer and approved by cu Not more than 1mm deviation of lithography from center of top of <b>APPLICATION</b> Lining is suitable for glass bottles, containing low or high alcoholic of whose alcoholic content is no more than 50%.	:losure.
PACKAGING	
Type: Closures are packed in HDPE bags for food stuffs and carton bDimensions (mm):600 x 400 x 355Volume (m3):0,0852Closures per box:1 700Boxes per pallet:24Closures per pallet:40 800	oxes.
STORAGE AND USAGE	
The boxes must be kept in a dry, clean and non-smoked place, at ter range +5°C / +25°C, well covered. If these conditions are kept closur suitable for use with in 1 years. Artemis Ltd recommends that product is used by FIFO (First Input Fi criteria.	es are







Closures dimensions are adapted to bottle finishes made in accordance with <b>DIN 6094 - 7; GME305C</b>		<b>31.5H44</b> For deep bottle finish
MATERIALS		DIMENSIONS / TOLERANCES (mm)
ALUMINIUM Special aluminium according to DIN I	N 541	
Alloy:         8011A           Temper :         H14           Thickness (mm):         0,22 ± 0,010           Tensile strength N/mm2         110-150		5 1 1 1 1 1 1
VARNISH SPECIFICATION		Ø 31.7 ±0.2 °.
INSIDE Product description: Adhesive coating corresponds to EC regulation 1895/2005 for contact with food. OUTSIDE Product description: Base coating, printing inks if printed and overprint varnish. CLOSING CONDITIONS INFORMATIONAL ONLY		
TOP HEAD FORCE	900 N ± 200 N	9x1.2 ₹
SIDE FORCE THREAD ROLLER	80 – 120 N	
SIDE FORCE SKIRT ROLLER	80 – 120 N	
REMOVAL TORQUE	0.8 – 1.80 Nm	
LINERS SPECIFICATION		Ø 31.2 <sup>±0.2</sup> Ø 32.2 <sup>±0.2</sup>
POLESPAN PE2 - plastic lining material with following characteristics:         Composition: foamy LDPE polyethylene between two layers of dense polyethylene         Density:       350 kg/m3 ;         Thickness:       1.8 mm +/- 0.2 mm ;         Diameter:       30.65 mm +/- 0.2 mm ;		
NOTES		
DECORATION Design sent by client or made by manufacturer and approved by customer. Not more than 1mm deviation of lithography from center of top of closure. APPLICATION Lining is suitable for glass bottles, containing low or high alcoholic drinks, whose alcoholic content is no more than 50%.		
PACKAGING		
Type: Closures are packed in HDPE bag         Dimensions (mm):       600 x 400 x 355         Volume (m3):       0,0852         Closures per box:       1 400         Boxes per pallet:       24         Closures per pallet:       33 600	gs for food stuffs and carton boxes.	
The boxes must be kept in a dry, clean ange +5°C / +25°C, well covered. If the suitable for use within 1 years.	and non-smoked place, at temperature ese conditions are kept closures are t is used by FIFO (First Input First Output)	



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Closures dimensions are adapted to bottle finishes made in accordance with <b>DIN 6094 - 7</b>		<b>31.5H24</b> For standart bottle finish
MATERIALS		DIMENSIONS / TOLERANCES (mm)
<b>ALUMINIUM</b> Special aluminium according to DIN EN 54	1	
Alloy:         8011A           Temper :         H14           Thickness (mm):         0,21 ± 0,010           Tensile strength N/mm2         110-150		
VARNISH SPECIFICATION		
INSIDE Product description: Adhesive coating corresponds to EC regulation 1895/2005 for contact with food. OUTSIDE Product description: Base coating, printing inks if printed and overprint varnish.		Ø 31,5
CLOSING CONDITIONS INFOR	MATIONAL ONLY	18, 18, 18, 18, 18, 18, 18, 18, 18, 18,
TOP HEAD FORCE SIDE FORCE THREAD ROLLER	1050 N - 1200 N 80 - 120 N	9×0.9
SIDE FORCE SKIRT ROLLER	80 – 120 N	
REMOVAL TORQUE	0.8 – 1.80 Nm	
USE Sealing: No leakage with bottle in horizonta LINERS POLESPAN PE2 - plastic lining material with		
Composition: foamy LDPE polyethylene betweeDensity:350 kg/m3 ;Thickness:1.8 mm +/- 0.2 mm ;Diameter:30.6 mm +/- 0.2 mm ;	een two layers of dense polyethylene	
NOTES		
<b>DECORATION</b> Design sent by client or made by manufacturer and approved by customer. Not more than 1mm deviation of lithography from center of top of closure. <b>APPLICATION</b> Lining is suitable for glass bottles, containing low or high alcoholic drinks, whose alcoholic content is no more than 50%.		
STANDARD DELIVERY CONDIT	TIONS	
PACKAGINGType: Closures are packed in HDPE bags for food stuffs and carton boxes.Dimensions (mm):600 x 400 x 355Volume (m3):0,0852Closures per box:2 800Boxes per pallet:24Closures per pallet:67 200		
STORAGE AND USAGE		
The boxes must be kept in a dry, clean and range $+5^{\circ}$ C / $+25^{\circ}$ C, well covered. If these cosuitable for use with in 1 years. Artemis Ltd recommends that product is us criteria.	onditions are kept closures are	